

Settings 08/20/2020

Sensor Custom Indiangio Teaching Tech L. Side

X offset -35.00 -40.00 -24.00
 Y offset -50.00 -35.00 -38.00
 Z offset -3.62 -3.62 -3.62

PID Extruder 240 0 200
 P 27.78 19.75 19.75
 I 2.03 1.04 1.04
 D 95.02 91.82 91.82

after running PID again the only difference is in the first run

X offset -63.01 19.75 19.75
 Y offset -10.39 1.04 1.04
 Z offset -3.62 91.82 91.82

PID Bed

Temp 50 50
 P 294.43 333.66 333.66
 I 337.46 60.79 60.79
 D 64.21 457.83 457.83

Motor Steps

X 80.0
 Y 80.0
 Z 400.0
 E 466.4

Feed rate MAX MIN

X 450 0
 Y 450 0
 Z 20
 E 25

Acceleration

X 1000 Print 800
 Y 1000 Retr. 800
 Z 100 Travel 800
 E 1000

Jerk

X 8.0
 Y 8.0
 Z 0.4
 E 1.0

Linear Advance K 0.0